

08/582,373 filed January 11, 1996."

page 1, line 11, after "large thick body", insert -or working portion-,

page 3, line 17 after "tempered", insert -(which, as those skilled in the art will appreciate, connotes heating and cooling)-

line 13, after "shank", insert -so formed out of the mounting portion of the die block-,

page 6, line 16, after "preventing", insert -, or at least reducing the incidence of;-,

page 7, line 18, delete "draw"; insert -temper-; insert -junction- after "shank body",

page 9, line 14, delete "generally" second occurrence,

page 10, line 20, delete ",3 and 5"; insert -and 3-,

page 11, line 12, delete "generally",

page 12, line 1, delete "end",

line 4, delete "32"; insert -23-,

line 5, delete "rear"; insert -left-,

line 7, after "hardened"; insert -rectangular-,

line 9, after "54"; insert -all sides and edges being planar-,

line 18, after "62"; insert -of block 60-,

line 20, delete "or"; insert -of-,

page 13, line 9, after "shank", insert -21-,

line 11, delete "23"; insert -70-,

line 12, after "72", delete "or"; insert -of-,

line 13, before "left", insert -vertical dimension of-,

line 14, after "sides", insert -73, 74 may be, for example,-,

line 15, delete the period "."; insert -;-,

delete the balance of the line; i.e.: "The ... a",

line 16, delete,

line 17, delete "inches";

change "The" to -the- and insert -indeed- before "the",

delete "75"; insert -73-,

delete "76"; insert -74-,

page 14, line 9, after "operation" and before the comma ",", insert -as shown in  
Figures 2 and 3,-,

line 9, insert -,- after "energized",

line 12, delete "37-41"; insert -32, 37, 39, 40 and 41.-,

line 13, change "Power Source" to -power source-,

line 15, after "1130°F" and before the comma ",", insert -in the surface 55 of  
the block 50-,

line 16, delete "draw"; insert -temper-, insert -eventual-before "shank",

after "area" and before the comma ",", insert -shown in Figure 4-,

lines 17-19; delete the sentence beginning "It will be ... martensite",

page 15, line 8, delete "10"; insert -9-,

page 16, line 4, delete "sample"; insert -workpiece-,